

# Sump



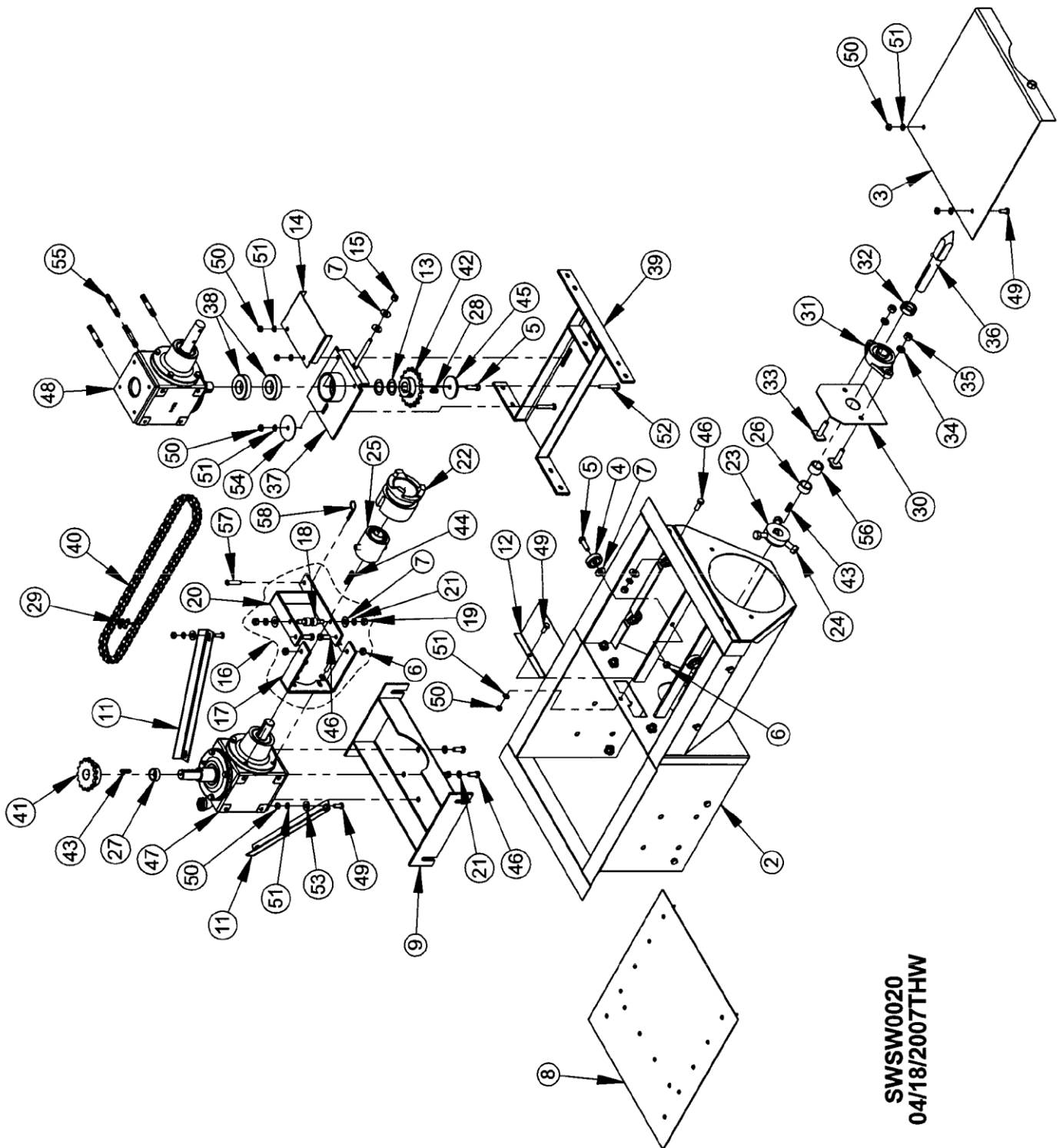
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## Center Sump

### 6" & 8" CENTER SUMP (før 2011)



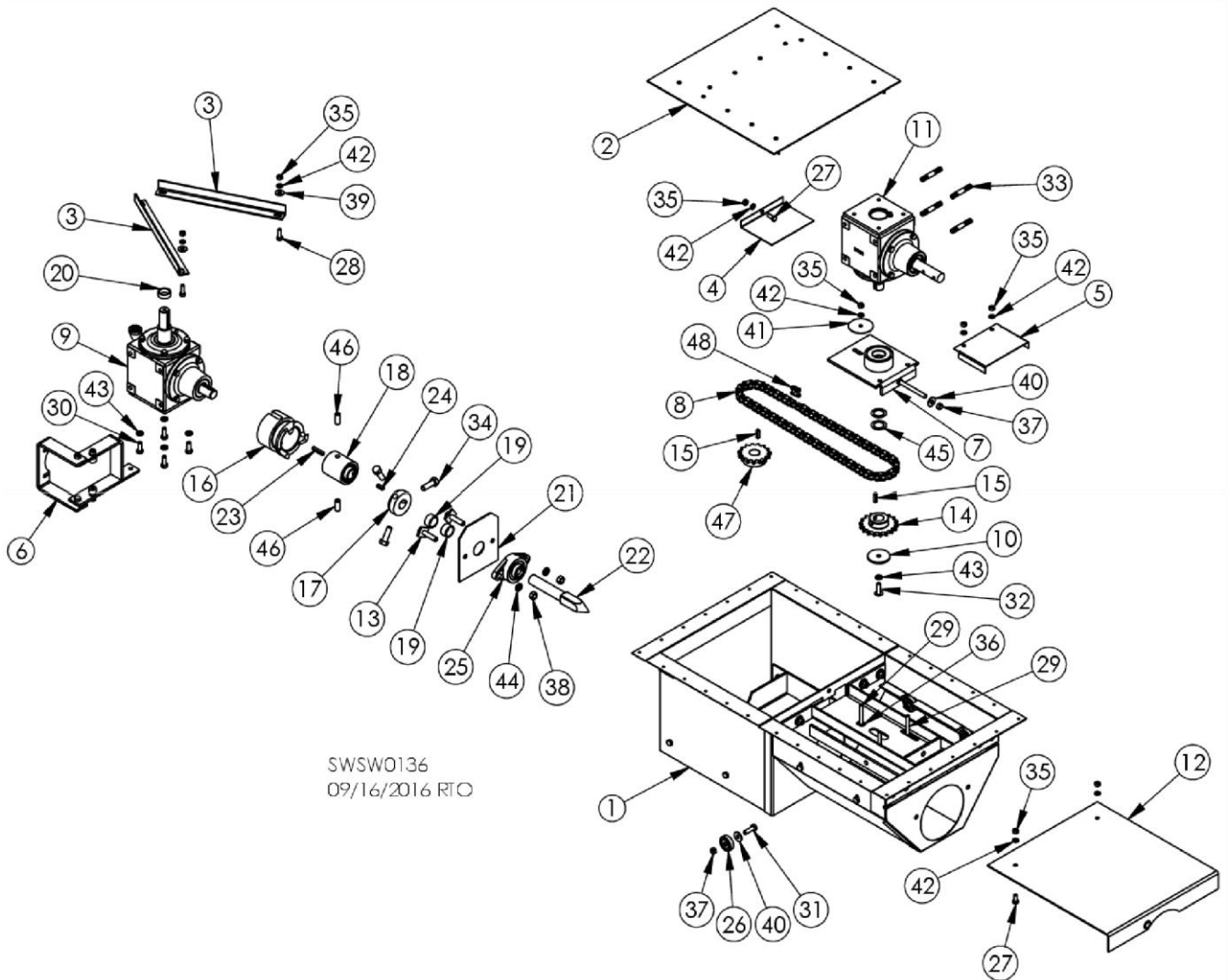
SWSW0020  
04/18/2007THW

## Center Sump

| REF.# | DESCRIPTION                                         | QTY   | 6" COMP #            | 8" COMP #            |
|-------|-----------------------------------------------------|-------|----------------------|----------------------|
| 1     | Sweep sump & gearboxes Complete                     | 1     | E5331                | E5332                |
| 2     | Center sump Shell                                   | 1     | E5300                | E5301                |
| 3     | Center Slide Gate                                   | 1     | E5303                | E5304                |
| 4     | Roller bearing 1 1/2                                | 6     | J0045                | J0045                |
| 5     | Bolt 3/8-16 x 1 1/4" GR5                            | 8     | J0616                | J0616                |
| 6     | Locknut, 3/8"-16                                    | 6     | J1025                | J1025                |
| 7     | Washer, 3/8" PLT                                    | 19    | J1117                | J1117                |
| 8     | Center sump cover                                   | 8     | E5306                | E5306                |
| 9     | Rear gearbox support bracket                        | 1     | E5307                | E5307                |
| 11    | Center sump brace                                   | 2     | E5308                | E5308                |
| 12    | Chain Cover                                         | 1     | E5309                | E5309                |
| 13    | Bushing, Machine 1-18 Ga.                           | 2     | J1266                | J1266                |
| 14    | Cover gearbox support                               | 1     | E5312                | E5312                |
| 15    | Nut 3/8 - 16 PLT hex                                | 20    | J1020                | J1020                |
| 16    | Clutch shifter arm complete assembly                | 1     | E5313                | E5313                |
| 17    | Clutch shifter arm support bracket                  | 1     | E5311                | E5311                |
| 18    | Bearing 75 (cam follower)                           | 2     | J0035                | J0035                |
| 19    | Nut 3/8 - PLT hex                                   | 2     | J1030                | J1030                |
| 20    | Clutch Shifter arm weldment                         | 1     | E53131               | E53131               |
| 21    | Lockwasher, 3/8" split                              | 19    | J1205                | J1205                |
| 22    | Engaging Clutch, Tree Tooth                         | 1     | E60011               | E60011               |
| 23    | 3Dog clutch disc.                                   | 1     | E6002                | E6002                |
| 24    | Bolts 1-1/2 x 1/2"                                  | 3     | J0730                | J0730                |
| 25    | Clutch base w/set & pilot bearing, 2 bolt           | 1     | E60031 + J1390       | E60031 + J1390       |
|       | Only the bearing                                    |       | J0030                | J0030                |
| 26    | Spacer, 3/4" long for 6" & 8"                       | 1     | E60041               | E60041               |
| 27    | Spacer, 7/16" long                                  | 1     | E60042               | E60042               |
| 28    | Key 1/4" x 3/4                                      | 1     | G7508                | G7508                |
| 29    | Chain Link #50, Connector                           | 1     | 204711050100         | 204711050100         |
| 30    | Mounting Plate                                      | 1     | E6005                | E6005                |
| 31    | Flangebearing, 1"                                   | 1     | J00031-SKF           | J0010-SKF            |
| 32    | Locking Collar, 1"                                  | 1     | Included the bearing | Included the bearing |
| 33    | Bolt 7/16 - 14 x 1 1/2", Gr. 5                      | 2     | E5570                | E5570                |
| 34    | Lockwasher, 7/16" split                             | 6     | J1210                | J1210                |
| 35    | Nut, 7/16 - 14 hex                                  | 2     | J1035                | J1035                |
| 36    | Square end auger shaft                              | 1     | E6006                | E6006                |
| 37    | Top gear box bearing support slide plate w/bearings | 2     | E5317                | E5317                |
| 38    | Sealed bearing, 1 1/4                               | 2     | J0060F               | J0060                |
| 39    | Top gearbox support bracket                         | 1     | E5318                | E5318                |
| 40    | Chain #50 (73 links & 1 connector)                  | 1     | E5319                | E5319                |
| 41    | Sprocket 1" bore #50B12 /#50B15                     | 1     | J1660 / J1665        | J1660 / 1665         |
| 42    | Sprocket 1" bore #50A18                             | 1     | E5837                | E5837                |
| 43    | Key 1/4" Sq x 1                                     | 2     | E5915                | E5915                |
| 44    | Key, 1/3" x 1 1/2"                                  | 1     | E9007                | E9007                |
| 45    | Spacer washer, 3/8"                                 | 1     | E5324                | E5324                |
| 46    | Bolt 3/8 - 16 x 1 Gr. 5                             | 10    | J0606                | J0606                |
| 47    | Rear gearbox Complete (See Gearbox section)         | 1     | E5320                | E5320                |
| 48    | Top gearbox complete (See gearbox section)          | 1     | E5325                | E5325                |
| 49    | Bolt, 5/16" split                                   | 8-12  | J0520                | J0520                |
| 50    | Nut 5/16-18 PLT hex                                 | 10-14 | J1002                | J1002                |
| 51    | Lockwasher, 5/16"split                              | 9     | J1200                | J1200                |
| 52    | Bolt 5/16 - 18 x 2 1/4" Carriage, Tap               | 2     | J0588                | J0588                |
| 53    | Washer, 5/16, Flat, PLT                             | 4     | J1111                | J1111                |
| 54    | Washer 2 1/12" OD x 3/8" ID                         | 1     | J1140                | J1140                |
| 55    | Stud Bolt 7/16-14 2                                 | 4     | J07211               | J07211               |
| 56    | Spacer, 3/4" Long                                   | 1     | E6004                | E6004                |
| 57    | Pin Picker, 3/8 x 1 1/2                             | 1     | J1541                | J1541                |
| 58    | Clip, Hair Pin                                      | 1     | J5410                | J5410                |

# Center Sump

## 6" CENTER SUMP



## Center Sump

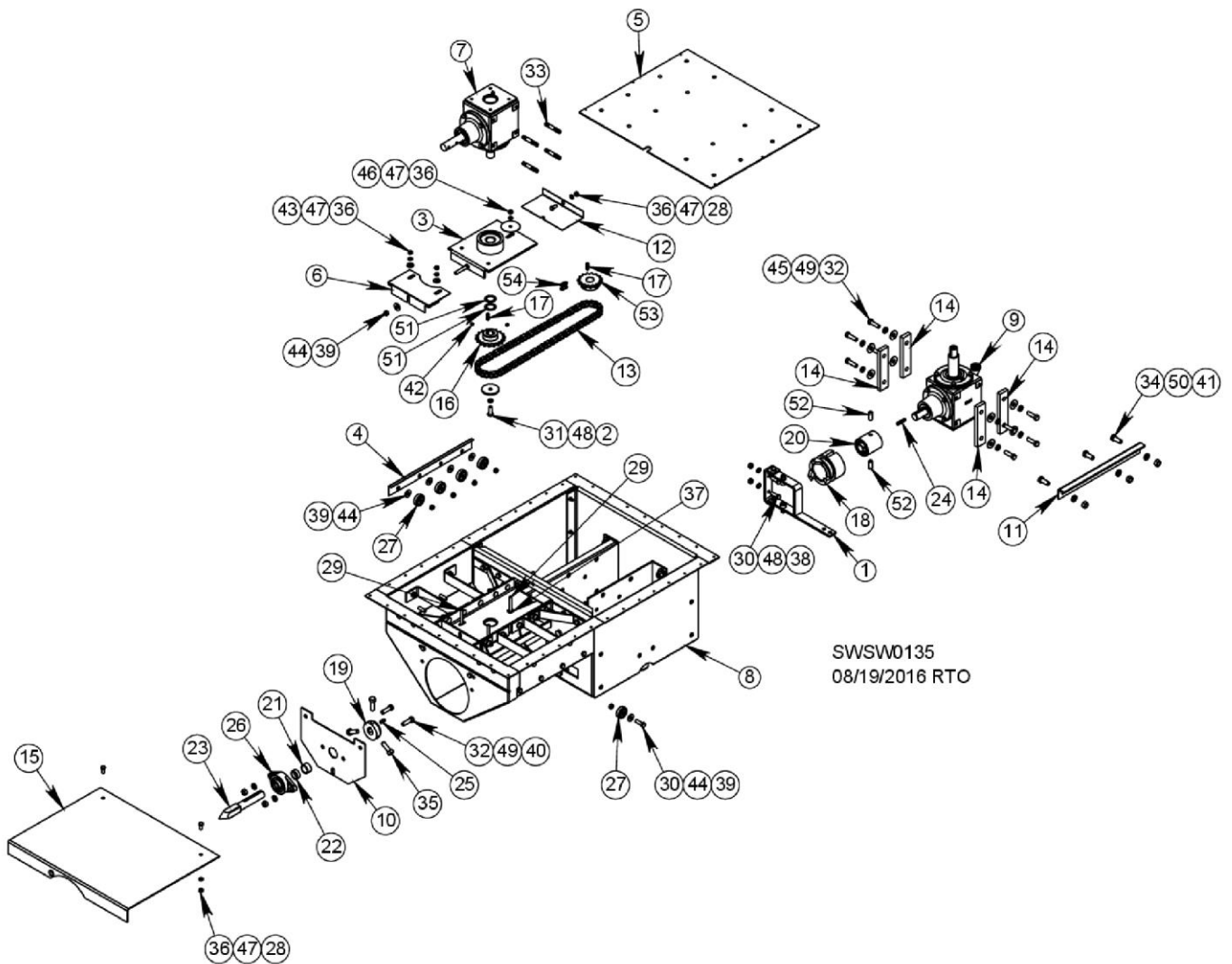
| REF.# | DESCRIPTION                                         | QTY | COMP.#         |
|-------|-----------------------------------------------------|-----|----------------|
| 1     | Center sump shell                                   | 1   | E5300          |
| 2     | Center sump cover                                   | 1   | E5306          |
| 3     | Center sump brace                                   | 2   | E5308          |
| 4     | Chain cover                                         | 1   | E5309          |
| 5     | Gearbox support cover                               | 1   | E5312          |
| 6     | Clutch shifter arm assembly                         | 1   | E5313          |
| 7     | Top gearbox bearing support slide plate w/ bearings | 1   | E5317          |
|       | Only the bearing                                    | 1   | J0060F         |
| 8     | #50 chain, 73 links & 1 connector link              | 1   | E5319          |
| 9     | Lower gearbox                                       | 1   | E5320          |
| 10    | Spacer washer, 3/8" ID, 2-1/4" OD                   | 1   | E5324          |
| 11    | Top gearbox                                         | 1   | E5325          |
| 12    | Slide gate                                          | 1   | E5476          |
| 13    | Bolt, 7/16 - 14 x 2"                                | 2   | E5570          |
| 14    | Sprocket, 1" bore*                                  | 1   | E5837          |
| 15    | Key, 1/4" sq. x 1"                                  | 2   | E5915          |
| 16    | Three-tooth engaging clutch                         | 1   | E60011         |
| 17    | 3-bolt clutch base                                  | 1   | E6002-01       |
| 18    | Clutch base w/ set & pilot bearing, 2 bolt          | 1   | E60031 + J1390 |
|       | Only the bearing                                    | 1   | J0030          |
| 19    | Clutch spacer, 5/8" long                            | 2   | E60041         |
| 20    | Clutch spacer, 7/16" long                           | 1   | E60042         |
| 21    | Mounting plate                                      | 1   | E6005          |
| 22    | Square-end shaft                                    | 1   | E6006          |
| 23    | Key, 1/4" x 1-1/2"                                  | 1   | E9007          |
| 24    | Key, 1/4" x 3/4"                                    | 1   | G7508          |
| 25    | 1" flange bearing                                   | 1   | J0003-SKF      |
| 26    | Roller bearing 1-1/2", 3/8" bore                    | 6   | J0045          |
| 27    | Bolt, 5/16 - 18 x 3/4"                              | 3   | J0520          |
| 28    | Screw, 5/16 - 18 x 1"                               | 2   | J0527          |
| 29    | Carriage bolt, 5/16 - 18 x 2-1/2"                   | 3   | J0589          |
| 30    | Bolt, 3/8 - 16 x 1"                                 | 4   | J0606          |
| 31    | Bolt, 3/8 - 16 x 1-1/4"                             | 2   | J0616          |
| 32    | Bolt, 3/8 - 16 x 1-1/4", zinc plated                | 1   | J06161         |
| 33    | Stud bolt, 7/16 - 14 x 2-3/4"                       | 4   | J07211         |
| 34    | Bolt, 1-1/2 x 1/2"                                  | 3   | J0730          |
| 35    | Hex nut, 5/16" - 18                                 | 8   | J1002          |
| 36    | Flat nut, 5/16" - 18                                | 1   | J1009          |
| 37    | Lock nut, 3/8" - 16                                 | 7   | J1025          |
| 38    | Hex nut, 7/16" - 14                                 | 2   | J1035          |
| 39    | Flat washer, 5/16"                                  | 2   | J1111          |
| 40    | Flat washer, 3/8"                                   | 7   | J1117          |
| 41    | Washer, 2-1/2" OD, 3/8" ID, 14ga                    | 1   | J1140          |
| 42    | Split lock washer, 5/16"                            | 8   | J1200          |
| 43    | Split lock washer, 3/8"                             | 5   | J1205          |
| 44    | Split lock washer, 7/16"                            | 2   | J1210          |
| 45    | Machine bushing, 1", 18ga                           | 2   | J1266          |
| 46    | Allen-head setscrew, 1/2 x 1-1/4"                   | 2   | J1390          |
| 47    | Sprocket, 50B15H, 1" bore w/ keyway                 | 1   | J1665/J1665    |
| 48    | Chain connector link, #50                           | 1   | 204711050100   |

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# Center Sump

## 8" XL CENTER SUMP

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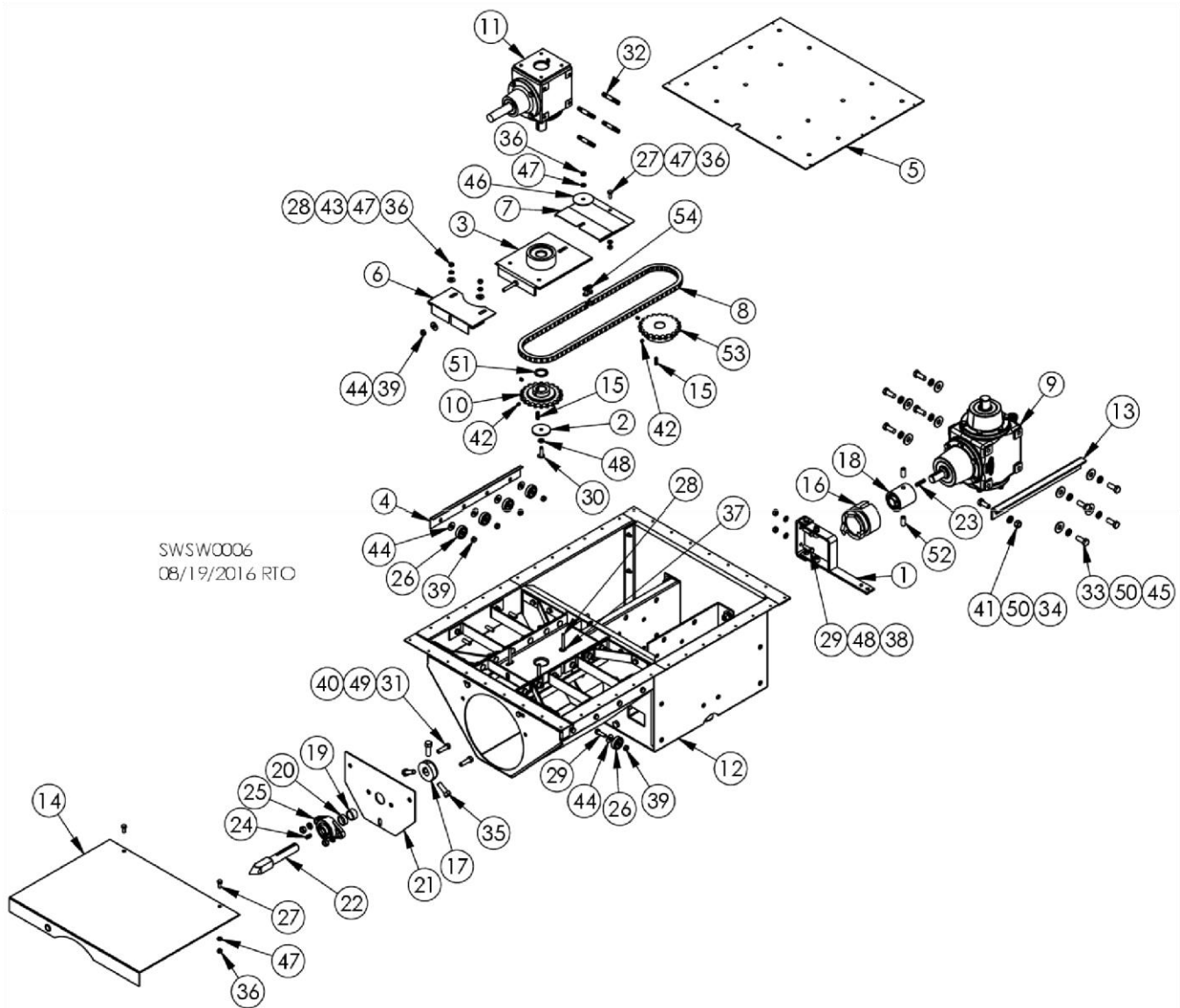


## Center Sump

| REF.# | DESCRIPTION                                | QTY | COMP.#        |
|-------|--------------------------------------------|-----|---------------|
| 1     | Clutch shifter arm assembly                | 1   | E53132        |
| 2     | Spacer washer, 3/8" ID, 2-1/4" OD          | 1   | E5324         |
| 3     | Weld support plate w/ snap ring, 10"       | 1   | E5339         |
| 4     | Side gate rail                             | 2   | E5350-14      |
| 5     | Sump cover                                 | 1   | E5354         |
| 6     | Gearbox support cover                      | 1   | E5357         |
| 7     | Top gearbox                                | 1   | E5374         |
| 8     | Center sump shell                          | 1   | E5376         |
| 9     | Lower gearbox                              | 1   | E5378         |
| 10    | Mounting plate                             | 1   | E5387         |
| 11    | Gearbox support angle brace                | 1   | E53874        |
| 12    | Chain cover                                | 1   | E53875        |
| 13    | #50 chain, 75 links                        | 1   | E53876        |
| 14    | Lower gearbox spacer bar                   | 4   | E53877        |
| 15    | Slide gate                                 | 1   | E5477         |
| 16    | Sprocket, 50B18, 1" bore                   | 1   | E5837         |
| 17    | Key, 1/4 sq. x 1"                          | 2   | E5915         |
| 18    | Three-tooth engaging clutch                | 1   | E60011        |
| 19    | 3-bolt clutch base                         | 1   | E6002-01      |
| 20    | Clutch base w/ set & pilot bearing, 2 bolt | 1   | E60031/ J1390 |
|       | Only the bearing                           | 1   | J0030         |
| 21    | Clutch spacer, 5/8" long                   | 1   | E60041        |
| 22    | Clutch spacer, 7/16" long                  | 1   | E60042        |
| 23    | Square-end shaft                           | 1   | E6006         |
| 24    | Key, 1/4 x 1-1/2"                          | 1   | E9007         |
| 25    | Key, 1/4" x 3/4"                           | 1   | G7508         |
| 26    | 1" flange bearing                          | 1   | J00031-SKF    |
| 27    | Roller bearing 1-1/2", 3/8" bore           | 10  | J0045         |
| 28    | Bolt, 5/16 - 18 x 3/4" 3                   | 3   | J0520         |
| 29    | Carriage bolt, 5/16 - 18 x 2-1/2"          | 3   | J0589         |
| 30    | Bolt, 3/8 - 16 x 1-1/4"                    | 4   | J0616         |
| 31    | Bolt, 3/8 - 16 x 1-1/4", zinc plated       | 1   | J06161        |
| 32    | Screw, 7/16 - 14 x 1-1/2"                  | 10  | J0710         |
| 33    | Stud bolt, 7/16 - 14 x 2-3/4"              | 4   | J07211        |
| 34    | Screw, 1/2 - 13 x 1-1/4"                   | 3   | J0728         |
| 35    | Bolt, 1-1/2 x 1/2"                         | 3   | J0730         |
| 36    | Hex nut, 5/16" - 18                        | 6   | J1002         |
| 37    | Flat nut, 5/16" - 18                       | 1   | J1009         |
| 38    | Hex nut, 3/8" - 16                         | 2   | J1020         |
| 39    | Lock nut, 3/8" - 16                        | 11  | J1025         |
| 40    | Hex nut, 7/16" - 14                        | 2   | J1035         |
| 41    | Hex nut, 1/2" - 13                         | 3   | J1040         |
| 42    | Setscrew, 5/16" - 18                       | 2   | J1080         |
| 43    | Flat washer, 5/16"                         | 2   | J1111         |
| 44    | Flat washer, 3/8"                          | 11  | J1117         |
| 45    | Flat washer, 7/16"                         | 8   | J1120         |
| 46    | Washer, 2-1/2" OD, 3/8" ID, 14ga           | 1   | J1140         |
| 47    | Split lock washer, 5/16"                   | 6   | J1200         |
| 48    | Split lock washer, 3/8"                    | 3   | J1205         |
| 49    | Split lock washer, 7/16"                   | 10  | J1210         |
| 50    | Lock washer, 1/2"                          | 3   | J1215         |
| 51    | Machine bushing, 1", 18ga                  | 2   | J1266         |
| 52    | Allen-head setscrew, 1/2 x 1-1/4"          | 2   | J1390         |
| 53    | Sprocket, 50B15H, 1" bore w/ keyway        | 1   | J1665 + J1660 |
| 54    | #50 chain connector link                   | 1   | 204711050100  |

# Center Sump

## 10" CENTER SUMP



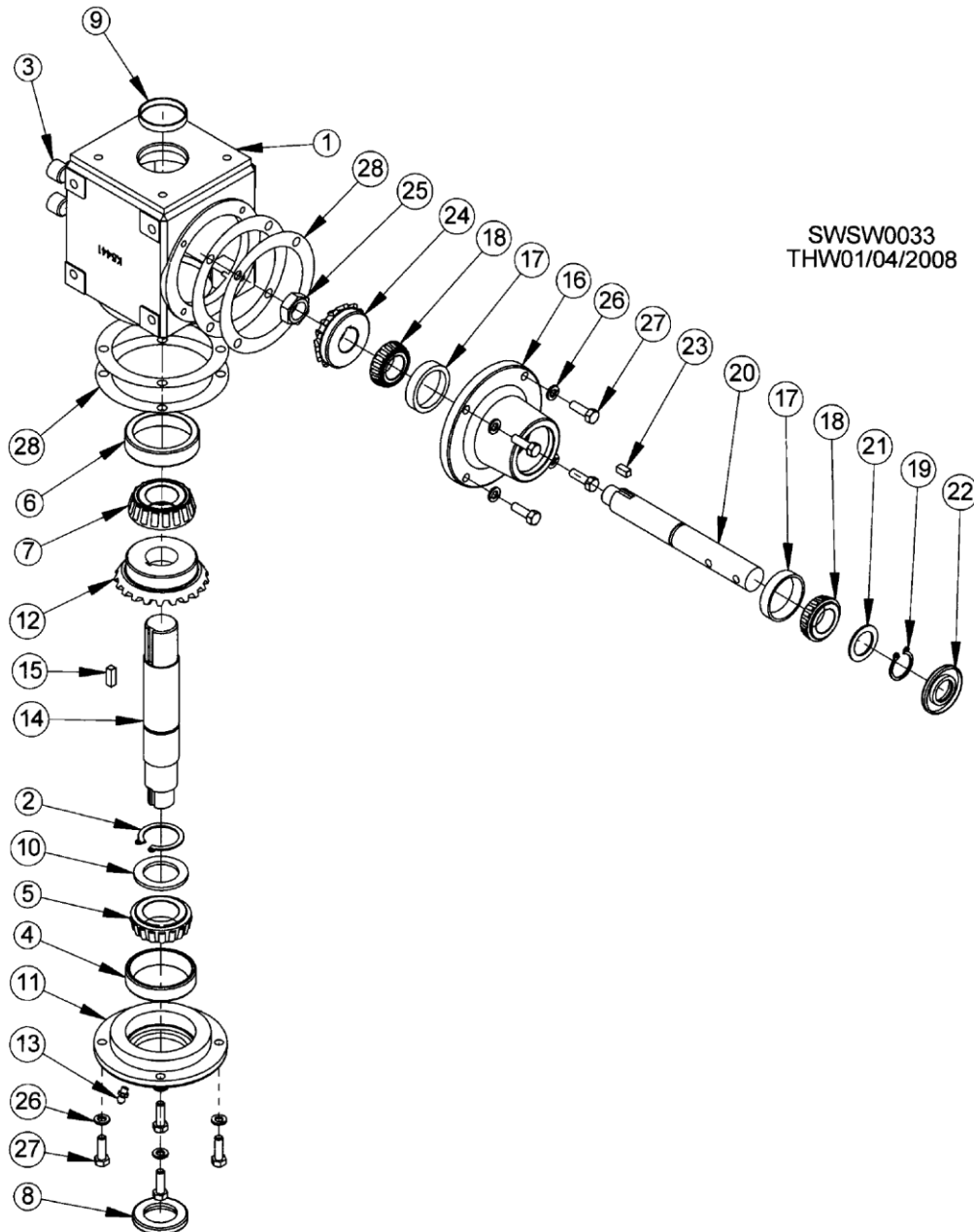


## Center Sump

| REF.# | DESCRIPTION                                | QTY | COMP.#        |
|-------|--------------------------------------------|-----|---------------|
| 1     | Clutch shifter arm assembly                | 1   | E53132        |
| 2     | Spacer washer, 3/8" ID, 2-1/4" OD          | 1   | E5324         |
| 3     | Weld support plate w/ snap ring, 10"       | 1   | E5339         |
| 4     | Side gate rail                             | 2   | E5350-14      |
| 5     | Sump cover                                 | 1   | E5354         |
| 6     | Gearbox support cover                      | 1   | E5357         |
| 7     | Chain cover                                | 1   | E5358         |
| 8     | #60 chain, 73 links                        | 1   | E5359         |
| 9     | Lower gearbox                              | 1   | E5360         |
| 10    | Sprocket, 60B20, 1.1811" bore*             | 11  | E5373*        |
| 11    | Top gearbox                                | 1   | E5375         |
| 12    | Center sump shell                          | 1   | E5377         |
| 13    | Gearbox support angle brace                | 1   | E53874        |
| 14    | Slide gate                                 | 1   | E5478         |
| 15    | Key, 1/4 sq. x 1"                          | 2   | E5915         |
| 16    | Three-tooth engaging clutch                | 1   | E60011        |
| 17    | 3-bolt clutch base                         | 1   | E6002-01      |
| 18    | Clutch base w/ set & pilot bearing, 2 bolt | 1   | E60031/ J1390 |
|       | Only the bearing                           | 1   | J0030         |
| 19    | Clutch spacer, 5/8" long                   | 1   | E60041        |
| 20    | Clutch spacer, 7/16" long                  | 1   | E60042        |
| 21    | Mounting plate                             | 1   | E60051        |
| 22    | Square-end shaft                           | 1   | E6006         |
| 23    | Key, 1/4 x 1-1/2"                          | 1   | E9007         |
| 24    | Key, 1/4" x 3/4"                           | 1   | G7508         |
| 25    | 1" flange bearing                          | 1   | J0003         |
| 26    | Roller bearing 1-1/2", 3/8" bore           | 10  | J0045         |
| 27    | Bolt, 5/16 - 18 x 3/4"                     | 3   | J0520         |
| 28    | Carriage bolt, 5/16 - 18 x 2-1/2"          | 3   | J0589         |
| 29    | Bolt, 3/8 - 16 x 1-1/4"                    | 4   | J0616         |
| 30    | Bolt, 3/8 - 16 x 1-1/4", zinc plated       | 1   | J06161        |
| 31    | Screw, 7/16 - 14 x 1-1/2"                  | 2   | J0710         |
| 32    | Stud bolt, 7/16 - 14 x 2-3/4"              | 4   | J07211        |
| 33    | Screw, 1/2 - 20 x 1-1/4"                   | 8   | J0724         |
| 34    | Screw, 1/2 - 13 x 1-1/4"                   | 1   | J0728         |
| 35    | Bolt, 1-1/2 x 1/2"                         | 3   | J0730         |
| 36    | Hex nut, 5/16" - 18                        | 6   | J1002         |
| 37    | Flat nut, 5/16" - 18                       | 1   | J1009         |
| 38    | Hex nut, 3/8" - 16                         | 2   | J1020         |
| 39    | Lock nut, 3/8" - 16                        | 11  | J1025         |
| 40    | Hex nut, 7/16" - 14                        | 2   | J1035         |
| 41    | Hex nut, 1/2" - 13                         | 1   | J1040         |
| 42    | Setscrew, 5/16" - 18                       | 4   | J1080         |
| 43    | Flat washer, 5/16"                         | 2   | J1111         |
| 44    | Flat washer, 3/8"                          | 11  | J1117         |
| 45    | Flat washer, 1/2"                          | 8   | J1125         |
| 46    | Washer, 2-1/2" OD, 3/8" ID, 14ga           | 1   | J1140         |
| 47    | Split lock washer, 5/16"                   | 6   | J1200         |
| 48    | Split lock washer, 3/8"                    | 3   | J1205         |
| 49    | Split lock washer, 7/16"                   | 2   | J1210         |
| 50    | Lock washer, 1/2"                          | 9   | J1215         |
| 51    | Machine bushing, 30mm ID x 4mm OD          | 1   | J1268         |
| 52    | Allen-head setscrew, 1/2 x 1-1/4"          | 2   | J1390         |
| 53    | Sprocket, 60B20, 1-1/4" bore               | 1   | J1695         |
| 54    | #60 chain connector link                   | 1   | 204711060100  |

## Center Sump

### 6" & 8" TOP GEARBOX



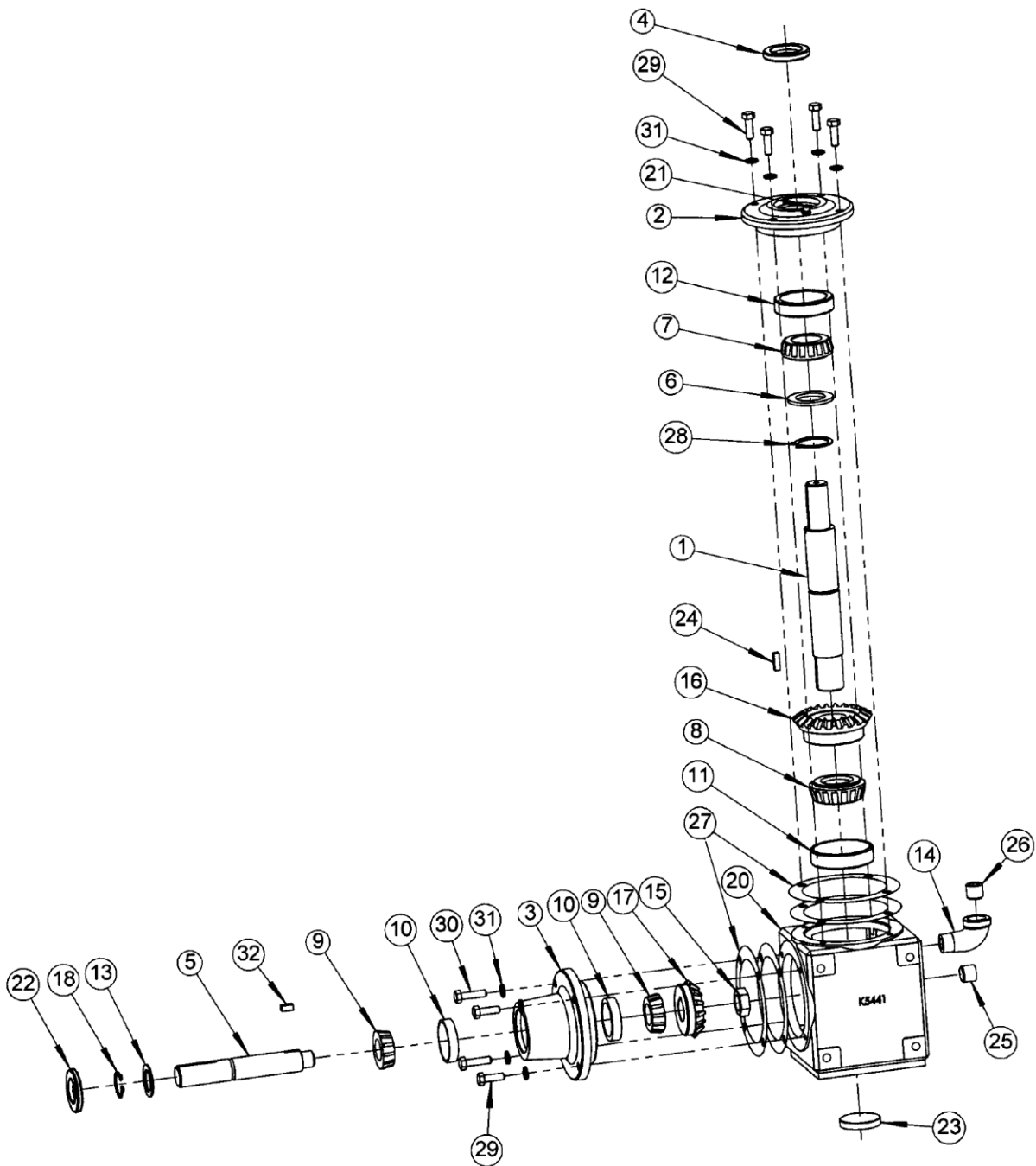
## Center Sump

| REF.# | DESCRIPTION                                             | QTY       | COMP.#     |
|-------|---------------------------------------------------------|-----------|------------|
|       | Complete gearbox, sump, top 6", 8" (prior to 2011)      |           | E5325      |
|       | Complete gearbox, sump, top 8" 2011 XL                  |           | E5374      |
| 1     | Gearbox case, two hole                                  | 1         | F9004      |
| 2     | Snap ring, 1.37, 5160-137                               | 1         | J3589      |
| 3     | Plug, sunk head, 1/2" hex center                        | 2         | J2615      |
| 4     | Cup, 2-23/32" OD, 14276                                 | 1         | J0115      |
| 5     | Tapered bearing, 14137A, Timken, 1-3/8"                 | 1         | J0120      |
| 6     | Bearing cup, Timken, 02820                              | 1         | J0125      |
| 7     | Tapered bearing, 1-1/4", .94, 02875                     | 1         | J0130      |
| 8     | Seal, 1-3/8 x 2.129, R/C, 13650                         | 1         | J7010      |
| 9     | Soft plug, 1-7/8", PC                                   | 1         | J6980      |
| 10    | Machine bushing, 1-3/8", 10ga, N rim                    | 1         | J1275      |
| 11    | Open end plate w/ grease zerk cup & SI                  | 1         | E59021     |
| 12    | Gear, 21-tooth w/ 1-1/4" bore                           | 1         | F4742      |
| 13    | Drive-in grease zerk, 1/4"                              | 1         | J3605      |
| 14    | Shaft, 8-3/8 x 1-3/8" w/ keyway, 6", 8" (prior to 2011) | 1         | E5901-DC-1 |
|       | Shaft, 8.601, 1-3/8" w/ keyway, 8", 2011 XL             | 1         | E5908-DC   |
| 15    | Square key, 1/4" x 13/16"                               | 1         | J3619      |
| 16    | Gear box hub                                            | 1         | F9007      |
| 17    | Bearing cup, L-44610                                    | 2         | J0105      |
| 18    | Tapered bearing, 14137A, Timken, 1-3/8"                 | 2         | J0111      |
| 19    | Snap ring, 1.00, 329, Eaton                             | 1         | J3584      |
| 20    | Upper gearbox connector shaft, 1 x 8"                   | 1         | E5903      |
| 21    | Machine bushing, 1", 1ga, N rim                         | 1         | J1265      |
| 22    | Seal, 1.000 x 2.004, R/C, 10124                         | 1         | J6993      |
| 23    | Square key, 1/4 x 9/16"                                 | 1         | J3618      |
| 24    | Small gear, (14 teeth)                                  | 1         | F4740      |
| 25    | Thin nylon lock nut, 3/4" - 16, PLT                     | 1         | J1055      |
| 26    | Split lock washer, 5/16", PLT                           | 8         | J1200      |
| 27    | Screw, 5/16 - 18 X 1", PLT, GR5                         | 8         | J0527      |
| 28    | Shim, 3.88 x 5.12 x 0.003                               | As needed | J7090      |
|       | Shim, 3.88 x 5.12 x 0.010                               | As needed | J70901     |

# Center Sump

## 6" & 8" LOWER GEARBOX

SWSW0002  
THW01/07/2007



## Center Sump

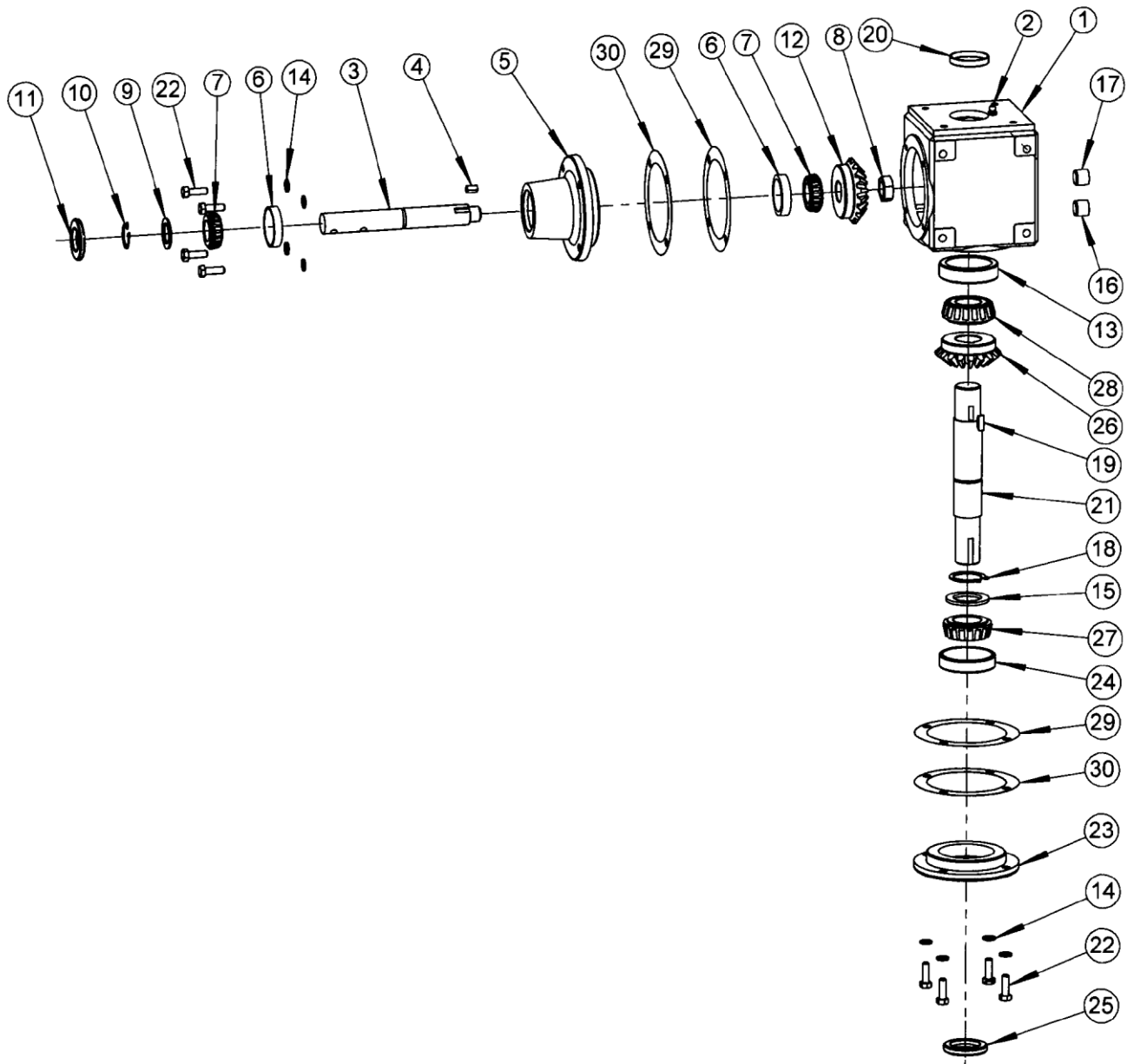
| REF. # | DESCRIPTION                                            | QTY.      | COMP. # |
|--------|--------------------------------------------------------|-----------|---------|
|        | Complete gearbox, lower sump, 6", 8" (prior to 2011)   |           | E5320   |
|        | Complete gearbox, lower sump, 8", 2011 XL              |           | E5378   |
| 1      | Shaft, 1-3/8" main, lower sump, 6", 8" (prior to 2011) | 1         | E5900   |
|        | Shaft, 10-7/16", 13/8" w/ keyway, 8", 2011 XL          | 1         | E5927   |
| 2      | Open end plate w/ grease zerk & cup                    | 1         | E59021  |
| 3      | Lower hub, 6" & 8" complete                            | 1         | F3015   |
|        | Hub only                                               |           | F3007   |
| 4      | Seal, 1-3/8"                                           | 1         | J7010   |
| 5      | 1" keyway shaft x 6-1/2", lower                        | 1         | f4738   |
| 6      | Machine bushing, 1-3/8", 10ga                          | 1         | J1275   |
| 7      | Bearing, 14137A                                        | 1         | J0120   |
| 8      | Bearing, 02875                                         | 1         | J0130   |
| 9      | Bearing, L44643                                        | 2         | J0110   |
| 10     | Bearing cup, L44610                                    | 2         | J0105   |
| 11     | Bearing cup, 02820                                     | 1         | J0125   |
| 12     | Bearing cup, 14276                                     | 1         | J0115   |
| 13     | Machine bushing, 1", 14ga                              | 1         | J1265   |
| 14     | Street elbow, 1/2 x 90°, upper sump                    | 1         | J2520   |
| 15     | Lock nut, 3/4" - 16 thin nylon                         | 1         | J1055   |
| 16     | Gear, 21 teeth 1-1/4" bore                             | 1         | F4742   |
| 17     | Gear, 14 teeth                                         | 1         | F4740   |
| 18     | Snap ring, 1"                                          | 1         | J3584   |
| 20     | Gearbox case, complete w/ grease zerk                  | 1         | F90041  |
|        | Gearbox case only                                      |           | F9004   |
| 21     | Grease zerk 1                                          | 1         | J3605   |
| 22     | 1" seal 1                                              | 1         | J6993   |
| 23     | Soft plug, 1-7/8" 1                                    | 1         | J6980   |
| 24     | Square key, 1/4 x 13/16"                               | 2         | J3619   |
| 25     | Black plug, 1/2"                                       | 1         | J2615   |
| 26     | 1/2" center sunk head vented plug                      | 1         | J2616   |
| 27     | Plastic shims, .003 thick As needed                    | As needed | J7090   |
|        | Plastic shims, .010 thick As needed                    | As needed | J70901  |
| 28     | Snap ring, 1-3/8"                                      | 1         | J3589   |
| 29     | Screw, 5/16 - 18 x 1", GR5 (Not shown)                 | 6         | J0527   |
| 30     | Screw, 5/16 - 18 x 1-1/4", GR5 (Not shown)             | 2         | J0550   |
| 31     | Lock washer, 5/16 (Not shown)                          | 8         | J1200   |
| 32     | Square key, 1/4 x 9/16"                                | 1         | J3618   |

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## Center Sump

### 10" TOP GEARBOX

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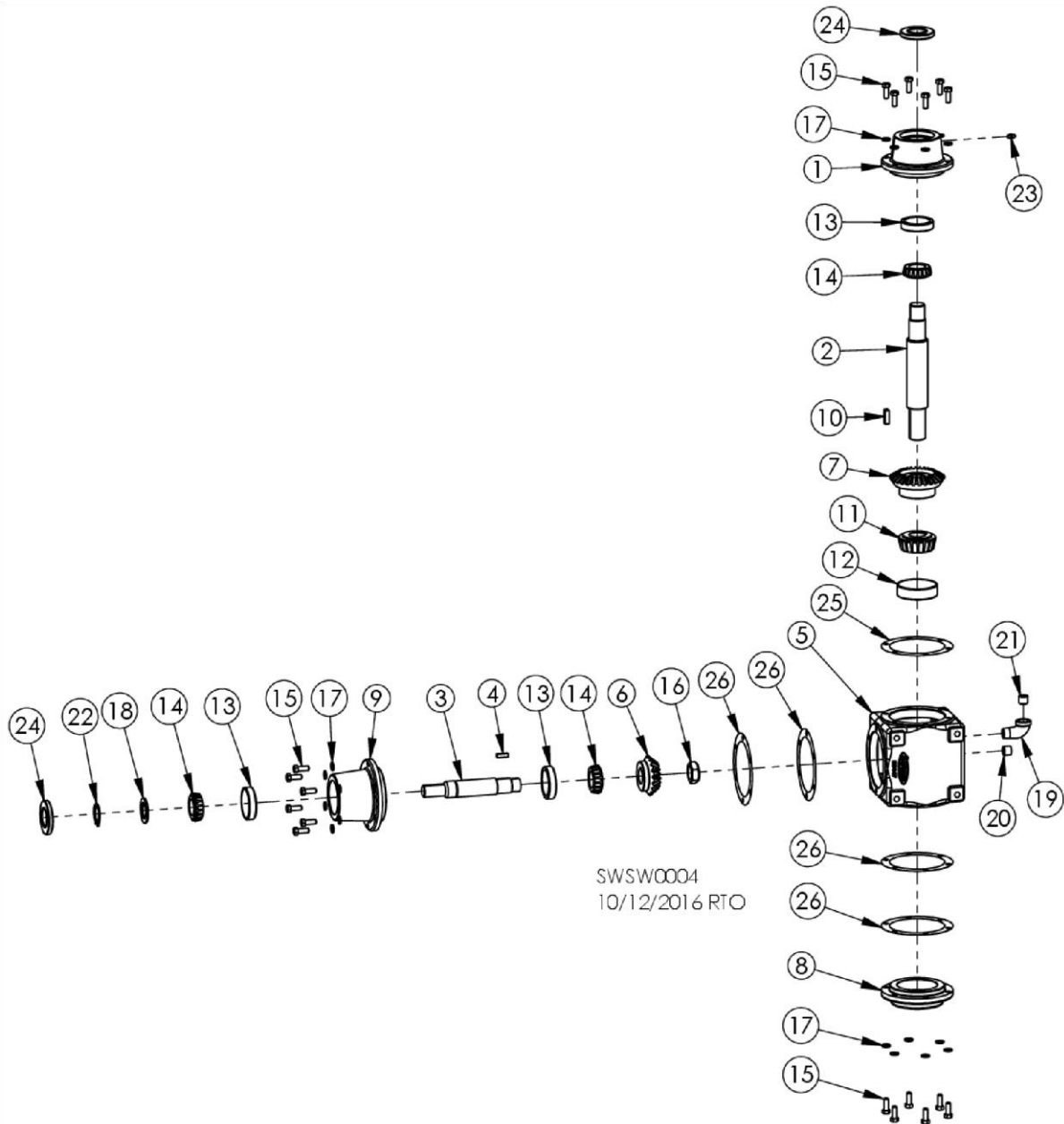
SWSW0050  
THW01/04/2008

## Center Sump

| REF. # | DESCRIPTION                                | QTY.      | COMP. #  |
|--------|--------------------------------------------|-----------|----------|
|        | Complete Gear                              |           | E5375    |
| 1      | Gearbox casting                            | 1         | F9004    |
| 2      | Drive-in grease zerk, 1/4"                 | 1         | J3605    |
| 3      | Upper gearbox connection shaft, 1 x 8"     | 1         | E5903    |
| 4      | Square key, 1/4 x 9/16"                    | 1         | J3618    |
| 5      | Standard hub w/cup (J0105)                 | 1         | F9007    |
| 6      | Bearing cup, L-44610                       | 2         | J0105    |
| 7      | Tapered bearing, 14137A, Timken, 1-3/8"    | 2         | J0111    |
| 8      | Thin nylon lock nut, 3/4" -16, PLT         | 1         | J1055    |
| 9      | Machine bushing, 1" x 14ga, N-rim 1        | 1         | J1265    |
| 10     | Snap ring, 1.00, 329, Eaton                | 1         | J3584    |
| 11     | Seal, 1.000 x 2.004, R/C,                  | 1         | J6993    |
| 12     | Bevel gear, 1" bore, 18 teeth              | 1         | S6051    |
| 13     | Bearing cup, Timken, 02820                 | 1         | J0125    |
| 14     | Split lock washer, 5/16", PLT              | 8         | J1200    |
| 15     | Machine bushing, 1-3/8" x 10ga, N-rim      | 1         | J1275    |
| 16     | 1/2" center sunk hex head plug             | 1         | J2615    |
| 17     | 1/2" center sunk head vented plug          | 1         | J2616    |
| 18     | Snap ring, 1.37, 5160 - 137                | 1         | J3589    |
| 19     | Square key, 1/4" x 13/16"                  | 1         | J3619    |
| 20     | Soft plug, 1-7/8", PC                      | 1         | J6980    |
| 21     | Shaft, 8-3/4", w/ keyway                   | 1         | E5379-DC |
| 22     | Screw, 5/16 – 18 x 1", PLT, GR5            | 8         | J0527    |
| 23     | Open end plate                             | 1         | E5902    |
| 24     | Cup, 2-23/32" OD 14276                     | 1         | J0115    |
| 25     | Seal, 1.375 x 2.129, R/C,                  | 1         | J7010    |
| 26     | Bevel gear, 1-1/4" bore, 18 teeth          | 1         | E5372    |
| 27     | Tapered brng, 14137 A, Timken, 1-3/8"      | 1         | J0120    |
| 28     | Tapered bearing, 1-1/4", .94,              | 1         | J0130    |
| 29     | Shim, 3.88 x 5.12 x 0.003 As needed J7090  | As needed | J7090    |
| 30     | Shim, 3.88 x 5.12 x 0.010 As needed J70901 | As needed | J70901   |

## Center Sump

### 10" LOWER GEARBOX



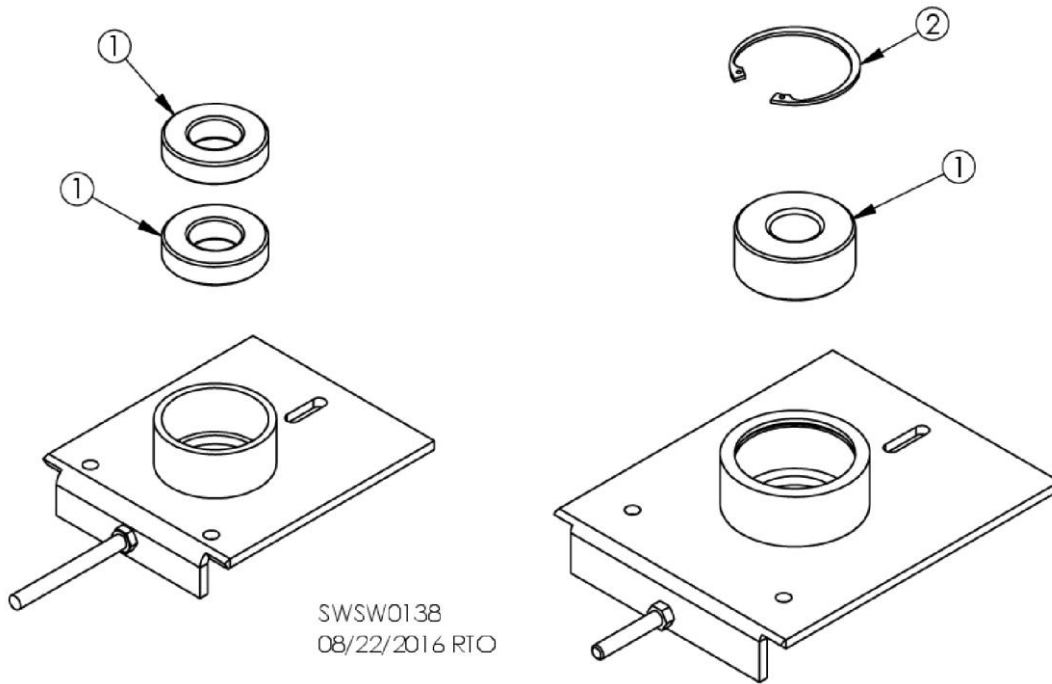


## Center Sump

| REF. # | DESCRIPTION                                     | QTY. | COMP. #  |
|--------|-------------------------------------------------|------|----------|
|        | Complete Gear                                   |      | E5360    |
| 1      | Hub casting, HD, 1-3/8", 10", 1998 1 E5365      | 1    | E5365    |
| 2      | Gearbox shaft, 10" 1 E5366                      | 1    | E5366    |
| 3      | Shaft, 8-5/16" 1 E5367                          | 1    | E5367    |
| 4      | Key, 1/4" sq. x 1" 1 E5915                      | 1    | E5915    |
| 5      | Bottom gearbox casting, HD, 3 hole 1 F9051      | 1    | F9051    |
| 6      | Bevel gear, 18 tooth, 1-1/4" bore 1 F9052       | 1    | F9052    |
| 7      | Gear, 27-tooth, 1-3/8" bore 1 F9053             | 1    | F9053    |
| 8      | Closed end plate 1 F9061-01                     | 1    | F9061-01 |
| 9      | Gearbox hub, 1-3/8" 1 F9065-01                  | 1    | F9065-01 |
| 10     | Key, 3/8 x 1-1/4" 1 G5315                       | 1    | G5315    |
| 11     | Bearing, 1-3/8" ID, 3872, Timken 1 J0027        | 1    | J0027    |
| 12     | Cup, 3-3/8" OD, 3820, 3821, Timken 1 J0028      | 1    | J0028    |
| 13     | Cup, 2-23/32" OD, 14276 3 J0115                 | 3    | J0115    |
| 14     | Tapered bearing, 14137A, Timken, 1-3/8" 3 J0120 | 3    | J0120    |
| 15     | Screw, 3/8 - 24 x 1", PLT, GR5 18 J0612         | 18   | J0612    |
| 16     | Thin nylon lock nut, 1-1/8" - 12, PLT 1 J1067   | 1    | J1067    |
| 17     | Split lock washer, 3/8" 18 J1205                | 1    | J1205    |
| 18     | Machine bushing, 1-3/8 x 10ga, N-rim 1 J1275    | 2    | J1275    |
| 19     | Street elbow, 1/2", 90°, Sch 40 1 J2520         | 1    | J2520    |
| 20     | 1/2" center sunk hex head plug 2 J2615          | 1    | J2615    |
| 21     | 1/2" center sunk head vented plug 1 J2616       | 1    | J2616    |
| 22     | Snap ring, 1.37, 5160-137 1 J3589               | 1    | J3589    |
| 23     | Drive-in grease zerk, 1/4" 1 J3605              | 1    | J3605    |
| 24     | Seal, 1.38 ID, N, 472658 2 J7061                | 2    | J7061    |
| 25     | Shim, 4.625 x 6.010 x 0.003 1 J7085             | 1    | J7085    |
| 26     | Shim, 4.625 x 6.010 x .010 4 J7088              | 4    | J7088    |

## Center Sump

### TOP GEARBOX BEARING SUPPORT SLIDE PLATE

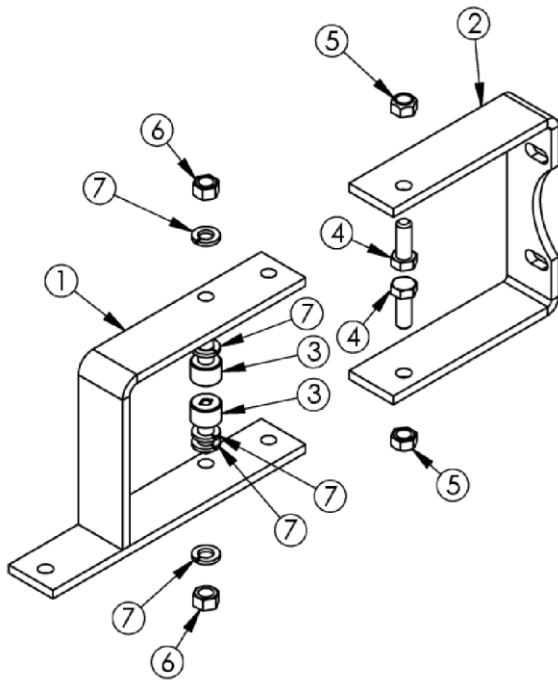


| REF. # | DESCRIPTION                   | QTY. | 6" - 8"* | 8" & 10" XL |
|--------|-------------------------------|------|----------|-------------|
| 1      | Bearing, 1-1/4" ID, 2-1/2" OD | 2    | J0060F   | NA          |
|        | Bearing, 1.1811 ID, 2.8346 OD | 1    | NA       | J00599      |
| 2      | Snap ring, 2.047"             | 1    | NA       | J35991      |

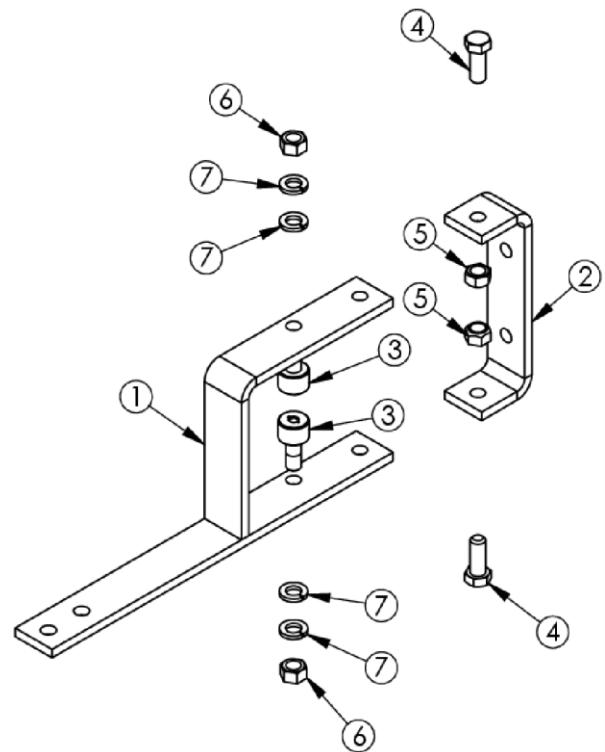
\* Also 8" prior to 2011

## Center Sump

### CLUTCH SHIFTER ARM



SWSW0137  
08/22/2016 RTO



| REF. # | DESCRIPTION                      | QTY. | 6" - 8"* | 8" & 10" XL |
|--------|----------------------------------|------|----------|-------------|
| 1      | 1 Clutch arm weldment            | 1    | E53131   | NA          |
|        |                                  |      | NA       | E5351       |
| 2      | 2 Clutch shifter support bracket | 1    | E5311    | NA          |
|        |                                  |      | NA       | E5352       |
| 3      | 3 Bearing, 3/4",cam follower     | 2    | J0035    | J0035       |
| 4      | 4 Screw, 3/8 -16 x 1"            | 2    | J0606    | J0606       |
| 5      | 5 Lock nut, 3/8" – 16            | 2    | J1025    | J1025       |
| 6      | 6 Hex nut, 3/8" – 24             | 24   | J1030    | J1030       |
| 7      | 7 Split lock washer, 3/8"        | 4    | J1205    | J1205       |

\* Also 8" prior to 2011